

# Work Order ID 81004

\*81004\*

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November 5, 2012 1:18:22 PM

Item ID: D4091-1 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Mounting Lug  
 Start Date: 3/06/12 Start Qty: 40.00 \*40\* Cust Item ID:  
 Required Date: 3/16/12 Req'd Qty: 40.00 \*40\* Customer:  
 Reference:

Approvals: Process Plan: CL Date: 12/11/05 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4091	A								

100 0.00

\*100\*

Bandsaw  
 Jeaspa Bandsaw

Memo  
 CUT BLANK 1.450" LONG

cut @ meter

110 0.00

\*110\*

HAAS 1 Search.  
 HAAS CNC vertical machine #1

Memo  
 MACHINE AS PER FOLIO FA920 AND DWG  
 FOLIO REV: \_\_\_\_\_  
 DWG REV: \_\_\_\_\_

DEBURR

issue P10 to meter  
machine as per dwg D 4091 REV. A

CL 12/11/05

CL 12/10/05 (40)

P10:18332.

# Work Order ID 81004

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Item ID: D4091-1 Accept \*N900040100\* Setup Start \*NS1\*  
Revision ID: Stop \*NS2\*  
Item Name: Mounting Lug  
Start Date: 3/06/12 Start Qty: 40.00 \*40\* Cust Item ID:  
Required Date: 3/16/12 Req'd Qty: 40.00 \*40\* Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	<del>QC2- Inspect parts off machine FAI/FAIB</del>  Memo	0.00  0.00							<u>12/11/8</u> (40)
130 *130* QC Quality Control	<del>QC8- Inspect parts - second check</del>  Memo	0.00  0.00							<u>40</u>
140 *140* HandFinish Hand Finishing	Chemical Conversion Coat per QSI005 4.1  Memo	0.00  0.00							<u>40</u> <u>76</u> <u>12-11-8</u>

DAS  
24  
38

12-11-8

**\*81004\***

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**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Cust Item ID:**

**\*40\***

**\*40\***

**Customer:**

**Reference:**

Run Start \*NR1\*

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Stop \*NR2\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

**Insp.**  
**Stamp**

0.00

**\*150\***

### Powdercoat

## Memo

## Powder Coating

0.00

160

### QC3- Inspect Part Finish

0.00

\*160\*

QC

## Memo

## Quality Control

0.00

170

Identify as per dwg &amp; Stock Location

0.00

**\*170\***

### Packaging

## Memo

## Packaging

0.00

**Work Order ID 81004****\*81004\***

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Item ID: D4091-1

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Mounting Lug

Start Date: 3/06/12 Start Qty: 40.00

**\*40\***

Cust Item ID:

Required Date: 3/16/12 Req'd Qty: 40.00

**\*40\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursTool ID Tool # Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

180

QC21- Final Inspection - Work Order Release

0.00

**\*180\***

QC

Memo

0.00

Quality Control

12/11/13  
ME  
12-11-12

# Picklist Print

November 5, 2012 1:18:21 PM

Page 1

Work Order ID: 81004

Parent Item: D4091-1

Parent Item Name: Mounting Lug

Start Date: 3/06/12

Required Date: 3/16/12

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP REV :A NEW ISSUE 10-03-31 JLM VERIFIED BY:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2423 Lug Extrusion		Manufactured	No			100	f	500.1344	0.1251	52673684		02/11/05	

Location

Loc Qty

Loc Code

MAT006

500.1344

43722

161.5

81557

50.6344

87953

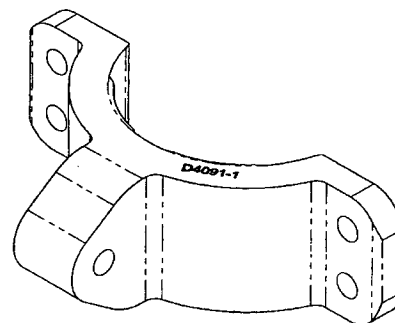
288

3.30

D4091-1P

X40

12/11/08 (40)



**D4091-1 MOUNTING LUG**

CL2111/05  
W10: 81004

**RELEASED**  
2010-04-28

**NOTES:**

- 1) MATERIAL: MAKE FROM D2423 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE PART NUMBER TO A DEPTH OF  $0.010 \pm 0.005$  IN THIS LOCATION WITH A TOOL TIP RADIUS OF  $0.015 \pm 0.005$
- 7) WEIGHT: 0.31 lbs

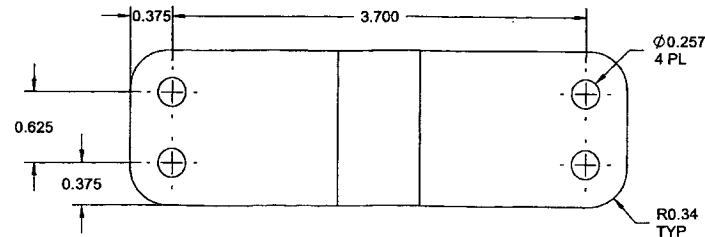
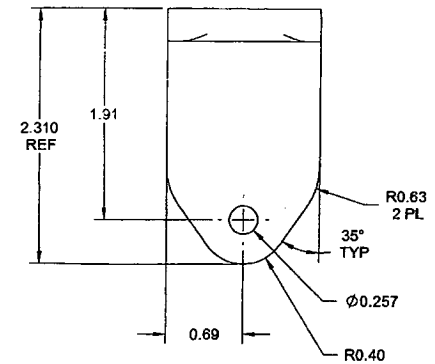
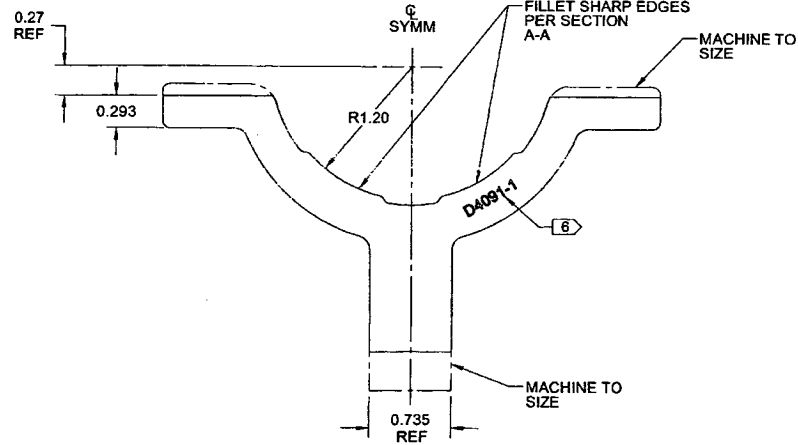
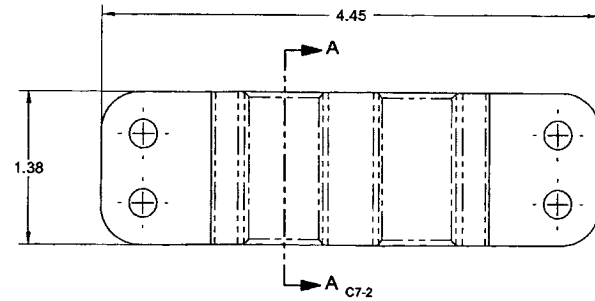
A	NEW ISSUE	CP	10.03.29
REV.	DESCRIPTION	BY	DATE
DESIGN	CP		
DRAWN	CP		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.03.29		

<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. <b>D4091</b>	REV. A
TITLE <b>MOUNTING LUG</b>	SCALE NTS
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R0.03-R0.07  
TYP AROUND PAD

**SECTION A-A** C5-2



**D4091-1 MOUNTING LUG**

**RELEASED**  
2010-04-20

DESIGN	CP	<b>DART AEROSPACE LTD</b>	
DRAWN	CP	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. <b>D4091</b>	REV. A
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE <b>MOUNTING LUG</b>	SCALE
DE APPR.			NTS
DATE	10.03.29	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO18332

Purchase Order Date 11/05/12

PO Print Date 11/05/12

Page Number 1 of 1

Order From :

VC-MET003

METEC METAL TECHNOLOGY INC.  
20 TERRY FOX DRIVE PO BOX 781  
VANKLEEK HILL, ON K0B 1R0  
CA

Contact Name

Vendor Phone

613 678 3957

Vendor Fax

613 678 3956

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 10

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D4091-1P	LUG	11/09/12 Yes	40.00 Each	Dart Truck	\$26.9500	\$1,078.00

Special Inst: AS PER DWG D4091 REV. A  
B81004

PO Total:

\$1,078.00

CERTIFICATE OF CONFORMITY  
REQ'D UPON DELIVERY

CL

No substitution or deviation without  
consent.

Certificate of Conformity or Material  
Certification required - YES NO

Change Nbr: 1

Change Date: 11/05/12





20 Terry Fox Drive  
Vankleek Hill, Ontario K0B 1R0 , Canada  
Tel: (613) 678-3957  
Fax: (613) 678-3956

**Delivery Slip No.:** 18865  
**Date:** Nov 07, 2012  
**Page:** 1

<b>Sold to:</b>	<b>Ship to:</b>
<b>Dart Aerospace Ltd.</b> Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
<b>Order No.:</b> 18332	<b>Sold By:</b> Dewar, Eric
<b>Shipped By:</b> your truck	<b>Ship Date:</b>

Description	Unit	Ordered quantity	Shipped quantity	Backorder quantity
D4091-1 Lug as per drawing D4091 Rev.A	Each	40	40	
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.				
Received by _____		Thank you for your order!		



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 [metec@metec.ca](mailto:metec@metec.ca)

## CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, Ont.  
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
40	D4091-1	Lug	18332

MATERIAL: supplied by DART B87953

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in black ink, appearing to read "Shigi Walz".

Shigi Walz

Vankleek Hill, November 7, 2012